

IP CODE Report EN 60529 Degrees of protection provided by enclosures

Report Reference No:	ZKT-2019124247S
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Testing laboratory	Shenzhen ZKT Technology Co., Ltd.
Address:	2F, Building 1, Maozhoushan Industrial Park, Houting Community, Shajing Street, Bao'an District, Shenzhen, China
Applicant	Igloohome Pte Ltd.
Address	67 Ayer Rajah Crescent #06-14/21 Singapore 139950
Standard:	EN 60529:1991+A1:2000+A2:2013
Test procedure	Compliance with EN 60529:1991+A1:2000+A2:2013
Procedure deviation	N.A.
Non-standard test method	N.A.
Type of test object :	Mortise 2
Trademark	Igloohome
Manufacturer	Accutone Electronics(Shenzhen) Limited
Address:	4 East-5/F, No.5 Plant, Xiliang Industrial Park, Bayueer Street, Xiliang Jumin Xiaozu, Shuijing Resident, Buji Street, Longgang District, Shenzhen City, Guangdong Province, P.R. China
Model/type reference:	IGM3
IP CODE	IP64
Test Result:	P(Pass)



Testing procedure and testing location:	
Testing Laboratory	Shenzhen ZKT Technology Co., Ltd.
Address::	2F, Building 1, Maozhoushan Industrial Park, Houting Community, Shajing Street, Bao'an District, Shenzhen, China
Date of Test:	Dec. 06, 2019
Tested by (name + signature):	Peter Huang
Reviewed by (name + signature):	Simon Gong
Approved by (name + signature):	Awen He



Possible test case verdicts :	
test case does not apply to the test object:	N(.A.)
test object does meet the requirement:	P(ass)
test object does not meet the requirement:	F(ail)

General remarks:	
"(see remark #)" refers to a remark appended to the report.	Attached with: Photo
"(see appended table)" refers to a table appended to the report.	
Throughout this report a comma is used as the decimal separator.	
The test results presented in this report relate only to the object tested.	
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EN 60529			
Clause	Requirement - Test	Result - Remark	Verdict
5	Degrees of protection against access to hazard foreign objects indicated by the first characteri	•	Р
5.1	Protection against access to hazardous parts		Р
	 First characteristic numeral is 6 Protected against access to hazardous parts with a wire. The access probe of 1,0 mm shall not penetrate 		P
5.2	Protection against access solid foreign objects		Р
	First characteristic numeral is 6 Dust-tight No ingress of dust		Р

6	Degrees of protection against ingress of water in characteristic numeral	ndicated by the second	Р
	Second characteristic numeral is 4		Р
	Protected against spalashing water		
	Water splashed against the enclosure from any		
	direction shall have no harmful effects.		

10	Marking	Р
	 The requirements for marking shall be specified in the relevant product standard. Where appropriate, such a standard should also specify the method of marking which is to be used when one part of an enclosure has a different degree of protection to that of another part of the same enclosure; the mounting position has an influence on the degree of protection; the maximum immersion depth and time are indicated. 	Ρ

11	General requirements for tests		Р
11.1	Atmospheric conditions for water or dust Tests: Temperature range: Relative humidity: 25% to 75% Air pressure: 15 "C to 35 "C 86 kPa to 106 kPa (860 mbar to 1 060 mbar).	24.6℃,100kPa, 56%	Р
11.2	Test samples The tests specified in this standard are type tests.		Р

12	Tests for protection against access to hazardous parts indicated by the	Р
	first characteristic numeral	



	EN 60529		
Clause	Requirement - Test	Result - Remark	Verdict
12.1	Access probes		Р
	The test wire of 1,0 mm shall not penetrate and		
	adequate clearance shall be kept		
12.2	Test conditions		Р
	For tests on low-voltage equipment, a low-voltage		
	supply (of not less than 40 V and not more		
	than 50 V) in series with a suitable lamp should be		
	connected between the probe and the hazardous		
	parts inside the enclosure. Hazardous live parts		
	covered only with varnish or paint, or protected by		
	oxidation or by a similar process, are covered by a		
	metal foil electrically connected to those parts		
	which are normally live in operation.		
	The signal-circuit method should also be applied		
	to the hazardous moving parts of high-voltage		
	equipment. Internal moving parts may be		
	operated slowly, where this is possible.		
12.3	Acceptance conditions: The protection is		Р
	satisfactory if adequate clearance is kept between		
	the access probe and hazardous parts.		

13	Tests for protection against solid foreign objec characteristic numeral	ts indicated by the first	Р
13.1& 13.2	Test means & Test conditions Test means and the main test conditions are given in Table VII		Ρ
13.3	Acceptance conditions for first characteristic numerals 1,2,3,4 The protection is satisfactory if the full diameter of the probe specified in Table VII does not pass through any opening.		N
13.4	Dust test for first characteristic numerals 5 and 6 The test is made using a dust chamber incorporting the basic principles shown in figure 2 whereby the powder circulation pump may be replaced by other means suitable to maintain the talcum powder in suspension in aclosed test chamber. The talcum powder used shall be able to pass through a aquare-meshed sieve the nominal wire diameter of which is 50µm and the nominal width of a gap between wires 75µm. The amount of talcum powder to be used is 12kg per cubic metre of the test chamber volume.It shall not have been used for more than 20 tests.	The product is dustproof, there is no dust in it and sample function is normal, It passed the test	Ρ

14	Tests for protection against water indicated by the second characteristic	Р
	numeral	



EN 60529			
Clause	Requirement - Test	Result - Remark	Verdict
14.1	Test means & Test conditions Test means and the main test conditions are given in Table VIII		Р
14.2	Test conditions		Р
14.2.4	Test for second characteristic numeral 4 with oscillating tube or spray nozzle.		Р
14.3	Acceptance conditions After testing in accordance with the appropriate requirements of 14.2.4 the enclosure shall be inspected for ingress of water. It is the responsibility of the relevant Technical Committee to specify the amount of water which may be allowed to enter the enclosure and the details of a dielectric strength test, if any. In general, if any water has entered, it shall not: -be sufficient to interfere with the correct operation of the equipment or impair safety; - deposit on insulation parts where it could lead to tracking along the creepage distances; - reach live parts or windings not designed to operate when wet; - accumulate near the cable end or enter the cable if any. If the enclosure is provided with drain-holes, it should be proved by inspection that any water which enters does not accumulate and that it drains away without doing any harm to the equipment. For enclosures without drain-holes, the relevant product standard shall specify the acceptance conditions if water can accumulate to reach live parts.	The product is waterproof and has no water inside and sample function is normal. It passes the test	P



Photo:

EUT Photo 1



Test Photo (IPX4)



EUT Photo (After the test(IPX4))

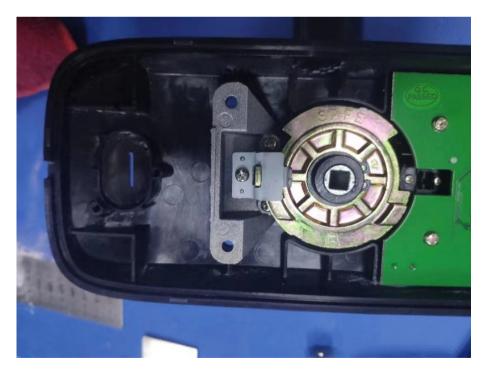




Test Photo (IP6X)



EUT Photo (After the test (IP6X))



**** END OF REPORT ****